

Torraspapel S.A. – LECTA
Main Operational Offices - Llull 331 - 08019 Barcelona – España

February 2022

Ref.: EraCup Natural - Recyclability Statement.

Dear customer,

Thank you very much for your enquiry about recyclability, regarding our EraCup Natural product.

Based on the compositions of our paper, in the external accredited laboratory tests and according to information provided by the raw material suppliers, we can confirm that **EraCup Natural paper is recyclable**, and complies the requirements of Directive 2005/20/EC of the European Parliament and of the Council of 9 March 2005 amending Directive 2004/12/CE and Directive 94/62/EC on packaging and packaging waste:

- **The requirements for packaging recoverable by material recycling (EN:13430).**
- The requirements for measuring and verifying dangerous substances (EN 13428:2005).
- The requirements for packaging waste valorization by means of energy recovery, to guarantee that calorific gain of waste packaging is suitable (EN 13431:2005).
- The requirements of the standard for measuring and verifying four heavy metals (UNE CR 13695-1): the sum of the heavy metal content (Pb, Cd, Hg and Cr (VI)) is <100 ppm.
- The requirements of the standard for measuring and verifying other harmful substances (UNE CR 13695-2).

EraCup Natural also meets the requirements of the standard 643 (European List of Standard Grades of paper and Board for Recycling) considering the product that is shipped from our facilities.

The number to be placed on the logo of recyclable is 22, corresponding to paper.

EraCup Natural is 100% paper material, and the recycling rate, based on external accredited laboratories test methods, is > 93%.

The experience in recycling processes shows that EraCup Natural paper can be recycled in the same recycling circuit as printed paper or white woodfree coated papers. The “seal” barrier coating doesn’t impede the recycling process but, to avoid sticky effect, always following the waste segregation recommendations of the waste recycling companies and local urban waste management services and preferably using the current suitable systems of specialized recycling mills.

As described in Paper Based Packaging Recyclability Guidelines brochure (CEPI), “if appropriate collection and sorting is organized all paper and paper packaging can be recycled”.

Sincerely,



Jordi Serra
Product Development Director