

Creaset HWS

PRODUCT DATA SHEET

Description:

One-side coated gloss paper for high wet strength and alkali resistant labels.

End uses:

Labels for returnable bottles, Ice bucket resistant labels

Print methods:

Flexo, Offset, Rotogravure

Certificates:

- [Creaset HWS List of certificates](#)
- [FSC Chain of Custody \(multisite\)](#)
- [PEFC Chain of Custody \(multisite\)](#)
- [EMAS Motril mill](#)
- [ISO 14001](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [OHSAS 18001 \(multisite\)](#)
- [ISO 22000 Food Safety - Motril](#)

Technical specifications

| Property | Test Method | Unit | Tolerance | 65 | 68 | 70 | 75 | 80 |
|------------------------|--------------------------|------------------|-----------|-----|-----|-----|-----|-----|
| Substance | ISO 536 TAPPI T410 | g/m ² | ±4% | 65 | 68 | 70 | 75 | 80 |
| Thickness | ISO 534 TAPPI T411 | µm | ±4% | 55 | 58 | 60 | 63 | 67 |
| Parker roughness | ISO 8791-4 TAPPI T555 | µm | <1.3 | 1.0 | 1.0 | 1.1 | 1.1 | 1.1 |
| Cobb (uncoated side) | ISO 535 TAPPI T441 | g/m ² | ±3 | 14 | 14 | 14 | 14 | 14 |
| Alcali resistance | DIN 16524-7 | min. | ref. | >60 | >60 | >60 | >60 | >60 |
| Alkaline wash off time | DIN 16524-6 | sec. | - | 90 | 90 | 90 | 90 | 90 |

Available in anti mould version on demand.

Values are subject to change without notice.
Last update: 09/04/2019