

### Description:

Lecta's ivory uncoated woodfree paper.

Uncoated paper with an ivory shade designed for the publishing market, specially produced from woodfree pulp for excellent machine performance.

Designed for offset printing, guaranteed for digital laser and pre-print laser, and recommended by major digital printing press manufacturers.

Available in a wide range of substances and formats, in sheets and reels.

### End uses:

Books, Brochures, Catalogues, Covers, Direct mail, Folders, Inserts, Packaging, Postcards

### Print methods:

Digital, Flexo, Laser/Dry toner, Offset, Rotogravure

### Certificates:

- [Sensory Analysis \(EN 1230\) - Coral Book Ivory](#)
- [Food Contact \(XXXVI BfR\) - Coral Book Ivory](#)
- [Packaging and Packaging Waste \(EN 13427\) - Coral Book Ivory](#)
- [Safety of Toys \(EN 71-3\) - Coral Book Ivory](#)
- [Elemental Chlorine Free \(ECF\) - Coral Book](#)
- [Safety Data Sheet - Coral Book](#)
- [FSC Chain of Custody \(multisite\)](#)
- [PEFC Chain of Custody \(multisite\)](#)
- [EMAS Zaragoza mill](#)
- [ISO 14001 Environment](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety](#)

### Technical specifications

Property	Test Method	Unit	Tolerance	70	80	90	100
Substance	ISO 536 TAPPI T410	g/m <sup>2</sup>	±4%	70	80	90	100
Thickness	ISO 534 TAPPI T411	µm	-	84	96	108	119
Bulk	ISO 534 TAPPI T411	cm <sup>3</sup> /g	±0.03	1.20	1.20	1.20	1.20
Opacity	ISO 2471 TAPPI T519	%	-2.0	88.0	90.0	92.0	93.0
Color a* D65/10°	ISO 5631-2	abs.	-	0.7	0.7	0.7	0.7
Color b* D65/10°	ISO 5631-2	abs.	-	8.5	8.5	8.5	8.5
Bendtsen roughness	ISO 8791-2 TAPPI T555	ml/min	±50	150	150	150	150
Cobb	ISO 535 TAPPI T441	g/m <sup>2</sup>	±5	25	25	25	25
Relative humidity	TAPPI T502	%	±7	40	40	40	40

### Storage recommendations

Paper dimensions are very sensible to humidity variations that is why we supply paper in waterproof packaging. Once the packaging is opened, a moisture exchange can take place between the paper and the environment.



## Coral Book Ivory

## TECHNICAL DATA SHEET

Ideally, the paper should be stocked in pressrooms conditioned to 50% ( $\pm 5$ ) relative humidity and 23°C ( $\pm 2$ ) temperature. In any case, extremes of temperature and humidity must be avoided.

For food contact applications, the product properties, according to the specifications, are guaranteed for 12 months after the production date.

Before starting a production run, check that the printability is correct on both sides of 30-50 sheets.

Values are subject to change without notice.

Last update: 10/21/2021